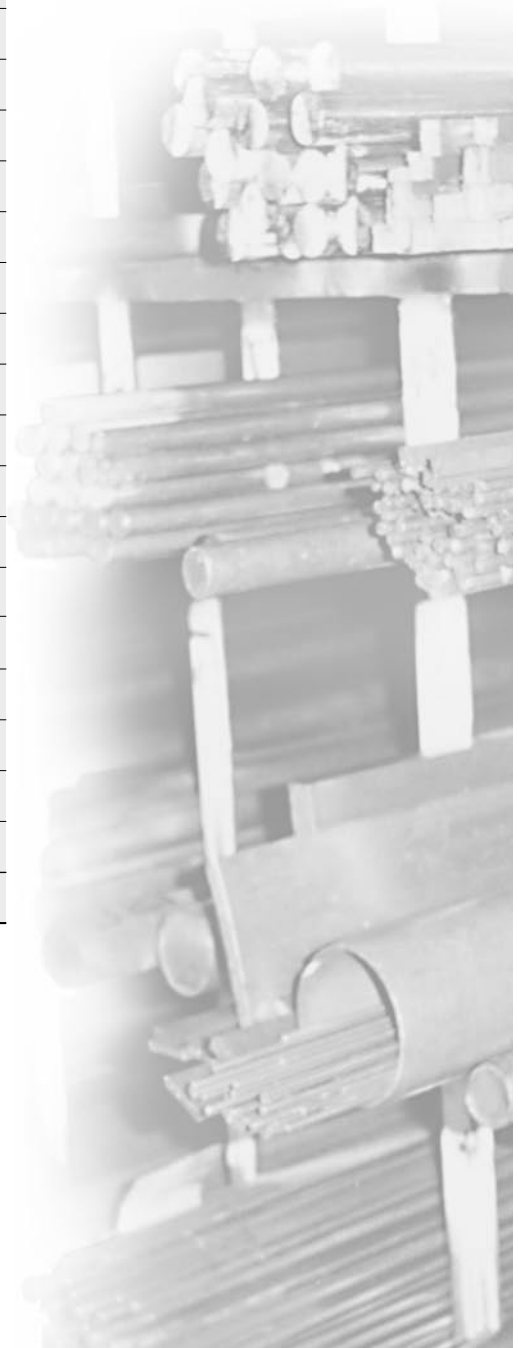


# Relative Machinability Guide

BS970	OLD EN NUMBER	NEW STEEL NO.	RATING
<b>230M07</b>	<b>EN1A</b>	<b>1.0715</b>	<b>100</b>
<b>230M07Pb</b>	<b>EN1A-Pb</b>	<b>1.0718</b>	<b>130</b>
<b>080A15</b>	<b>EN3B</b>	<b>1.1141</b>	<b>55</b>
<b>070M20</b>	<b>EN3B</b>	<b>1.0402</b>	<b>55</b>
<b>210M15</b>	<b>EN32M</b>	<b>1.0723</b>	<b>70</b>
<b>214M15</b>	<b>EN202</b>	<b>-</b>	<b>80</b>
<b>080M40</b>	<b>EN8</b>	<b>1.1186</b>	<b>44</b>
<b>212A42</b>	<b>EN8DM</b>	<b>1.0727</b>	<b>58</b>
<b>150M19</b>	<b>EN14A</b>	<b>1.1160</b>	<b>54</b>
<b>070M55</b>	<b>EN9</b>	<b>1.0535</b>	<b>33</b>
<b>605M36T</b>	<b>EN16T</b>	<b>-</b>	<b>30</b>
<b>606M36T</b>	<b>EN16MT</b>	<b>-</b>	<b>38</b>
<b>708M40T</b>	<b>EN19T</b>	<b>1.7225</b>	<b>25</b>
<b>817M40 Annd.</b>	<b>EN24 Annd.</b>	<b>1.6565</b>	<b>30</b>
<b>817M40-T</b>	<b>EN24-T</b>	<b>1.6565</b>	<b>25</b>
<b>665M17</b>	<b>EN34</b>	<b>-</b>	<b>42</b>
<b>655M13</b>	<b>EN36</b>	<b>1.5752</b>	<b>36</b>
<b>635M15</b>	<b>EN351</b>	<b>-</b>	<b>44</b>
<b>805M20</b>	<b>EN362</b>	<b>1.6543</b>	<b>44</b>
<b>722M24T</b>	<b>EN40B-T</b>	<b>1.7361</b>	<b>22</b>
<b>303S31</b>	<b>EN58AM</b>	<b>1.4305</b>	<b>45</b>
<b>304S11</b>	<b>EN58E</b>	<b>1.4307</b>	<b>38</b>
<b>316S11</b>	<b>EN58J</b>	<b>1.4404</b>	<b>33</b>
<b>321S31</b>	<b>EN58B</b>	<b>1.4541</b>	<b>36</b>
<b>416S21</b>	<b>EN56AM</b>	<b>1.4005</b>	<b>68</b>
<b>431S9-T</b>	<b>EN57-T</b>	<b>1.4057</b>	<b>30</b>

Please note this guide is given for indication purposes only and much can depend on machinery, tooling and lubrication. Steel Grade 230M07 (EN1A) is taken as the measuring point of 100 and the other grades in comparison to that.



IF THE GRADE YOU REQUIRE IS NOT LISTED PLEASE CONTACT THE SALES OFFICE WHO MAY BE ABLE TO ASSIST FURTHER.